

REBUILD COMPARISON FROM FORMER SEALED ENGINE SHOPS VERSUS NEW 600 RACING ENGINE SHOP

**Current pricing on typical parts to rebuild YAMAHA Engine.*

| QTY. | DESCRIPTION | COST |
|------|------------------------------------|------------------|
| 10 | Main Bearing | \$98.60 |
| 8 | Rod Bearing | \$59.04 |
| 1 | Cam Chain | \$104.06 |
| 7 | Clt Friction Plate #1 | \$158.06 |
| 1 | Clt Friction Plate #2 | \$21.04 |
| 1 | Clt Push Rod Seal | \$2.68 |
| 8 | Rod Bolts | \$49.28 |
| 8 | Rod Nuts | \$29.60 |
| 1 | 1250 Base Gasket | \$26.10 |
| 1 | 1250 HD Gasket | \$58.25 |
| 1 | Cometic Cam Ten Gasket | \$1.95 |
| 1 | Cometic Clt Cover Gasket | \$4.99 |
| 4 | Ex Gaskets | \$12.32 |
| 1 | Cometic Oil Screen Gasket | \$1.95 |
| 1 | Cometic Oil Pan Gasket | \$8.99 |
| 1 | Oil Pan Screen | \$9.94 |
| 1 | Oil Pump Cir Clip | \$1.00 |
| 4 | Std Rings | \$123.12 |
| 1 | Main Front Seal | \$17.04 |
| 4 | JR9C | \$22.00 |
| 1 | Starter Chain | \$63.12 |
| 1 | HD Valve Spring Kit | \$129.95 |
| 16 | Valve Stem Seals | \$31.84 |
| 2 | Copper HD Washers | \$6.56 |
| 1 | Transmission Seal | \$8.22 |
| 1 | Valve Cover Gasket | \$39.99 |
| | TOTAL PARTS | \$1089.96 |
| | | |
| | LABOR | COST |
| | Complete | \$450.00 |
| | Valve Job | \$375.00 |
| | Bore | \$100.00 |
| | Hone | \$96.00 |
| | Case Plug | \$192.00 |
| | Machine Work | \$110.00 |
| | TOTAL LABOR | \$1323.00 |
| | TOTAL FOR REBUILD | \$2412.69 |
| | <i>(Typical Parts & Labor)</i> | |

**Average cost to rebuild YAMAHA engine by former sealed engine repair shops:*

\$2900.00

**Average cost to rebuild YAMAHA engine by 600 Racing Engine Shop:*

\$2412.69

Savings to Customer:

\$487.31



**Average cost to rebuild YAMAHA engine by 600 Racing Engine Shop:*

\$2412.69

15% Savings Promotion until Dec.15th, 2008:

\$361.90

Average Cost to rebuild engine until Dec 15, 2008 at the 600 Racing Shop:

\$2050.79

**Additional parts that may need be to replaced depending on the number of rebuilds performed on engine are listed below:*

| | | |
|---|----------------------|----------|
| 1 | Oil Pump | \$141.60 |
| 4 | Connecting Rods | \$319.96 |
| 4 | Pistons | \$480.00 |
| 1 | Cam Chain Tensioner | \$74.44 |
| 1 | Cam Chain Dampner #1 | \$23.60 |
| 1 | Cam Chain Dampner #2 | \$62.10 |